

What is Claimed:

1. A structure for a decoration lighting set comprising:
a decorative part made of transparent material; and
- 5 an illuminant activatable by an external power supply and received by
the decorative part,
wherein said decorative part is configured with uniformly and densely
spaced bubbles in a region where light emitted from the illuminant intersects
the decorative part.

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2. The structure of Claim 1, wherein the total volume of all bubbles
occupies 30% or more of the total volume of the decorative part.

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3. The structure of Claim 1, wherein there are at least three layers of
bubbles alongside the transmission path of the light beam in the decorative
part.

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4. The structure of Claim 1, wherein the decorative part is made from a
material selected from the group consisting of epoxy, PS, PE, PC acrylic, ABS
or glass.

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5. The structure of Claim 1, wherein the illuminant is selected from the
group consisting of an LED, a miniature bulb or a halogen lamp.
6. The structure of Claim 1, wherein the decorative part has a groove for
fixably receiving the illuminant.